

Methods of purifying commercial ...

S/191/62/000/003/008/010  
B101/B147

treatment with 2% NaOH (12.0 l, 20.0 hrs), washing (12.0 l H<sub>2</sub>O, 20 hrs). For 100 g AN-18: swelling in 5% HCl (0.5 l), treatment with 5% HCl (6.0 l, 10.0 hrs), washing (6.0 l H<sub>2</sub>O, 10.0 hrs), treatment with 2% NaOH (15.0 l, 25 hrs), washing (16.2 l H<sub>2</sub>O, 27.0 hrs). The chemical stability of ionites was determined by measuring the content of oxidizable substances in 100 ml of distilled water which had been in contact with the ionite for 24 hrs. The values (mg O<sub>2</sub>/g ionite) before and after purification were as follows: for KU-2 1.91, and 0.177, respectively; for AV-17 1.92 and 0.06, respectively; for AN-18 0.64 and 0.19, respectively. There are 4 tables and 9 references: 6 Soviet and 3 non-Soviet. The three references to English-language publications read as follows: R. L. Segal, H. Hodge, I. S. Watson, W. T. Merle, Gastroenterology, 4, 484 (1945); A. C. Müller, Ind. Eng. Chem., no. 10, 1254 (1959); J. Thompson, A. C. Reents, Ind. Eng. Chem., no. 10, 1259 (1959).

Card 2/2

KHANINA, M.K.; ETINGOF, R.N.; FEDOTOVA, Yu.M.

Possibility of secondary utilization of culture medium mixture №.199  
for the cultivation of renal cells. Vop.virus. 4 no.6:744-746 N-D '59.

1. Institut po izucheniyu poliomiyelita AMN SSSR, Moskva.  
(TISSUE CULTURE)  
(KIDNEY)

GINSBURG, N.N.; FEDOTOVA, Yu.M.

Comparative study of vaccinal and virulent anthrax strains in human  
embryonal tissue culture. Zhur. mikrobiol., epid. i immun. 40 no.11:  
3-7 N '63. (MIRA 17:12)

1. Iz Instituta imeni Gamalei AMN SSSR.

FEDOTOVA, Yu.M.

Comparative study of virulent and vaccinal strains of Pasteurella tularensis in human embryonal tissue culture. Zhur.mikrobiol.,epid.i immun. 40 no.12:84-88 D '63. (MIRA 17:12)

1. Iz Instituta epidemiologii i mikrobiologii imeni Gamalei AMN SSSR.

KHESIN, Ya.Ye.; GINSBURG, N.N.; FEDOTOVA, Yu.M.

Karyometric study of the cell response of single-layer tissue cultures  
of human embryo to infection by vaccinal strains of bacteria. Dokl. AN  
SSSR 158 no.5:1190-1192 O '64.  
(MIRA 17:10)

1. Institut epidemiologii i mikrobiologii im. N.F.Gamaleya AMN SSSR.  
Predstavleno akademikom A.N.Bakulevym.

FEDOROVA, Z.A.

Conditions determining the formation of oil pools in Chokrak  
sediments in eastern Ciscaucasia. Neftegaz. geol. i geofiz.  
no.3:12-16 '63. (MIRA 16:8)

1. Groznenkiy nauchno-issledovatel'skiy neftyanoy institut.

LYUBETSKIY, Kh.Z.; GUREVICH, B.E.; FEDOTOVA, Z.G., red.; AGZAMOV, K.,  
tekhn. red.

[Hygiene and toxicology of major insecticides and fungicides  
used in agriculture especially in cotton growing] Gigiena i  
toksikologiya vazhneishikh insektofungitsidov, primenyaemykh  
v sel'skom khoziaistve, glavnym obrazom v khlopkovodstve.  
Tashkent, Gos.med.izd-vo M-va zdravookhraneniia UzSSR, 1961. 59 p.  
(MIRA 14:12)

(Insecticides) (Fungicides)

FEDOTOVA, Z.N.

Effectiveness of prolonged antibacterial therapy in the treatment of pulmonary tuberculosis in pregnant women. Probl. tub.  
38 no.4:51-56 '60. (MIRA 14:5)  
(PREGNANCY, COMPLICATIONS OF) (TUBERCULOSIS)

KOSITSKIY, G.I.; ASEYEV, D.D.; PLOTITSYNA, T.G.; VYSOKOVA, T.M.; AMIANTOVA-  
FILIPPOVA, I.S.; YEDOTOVA, Z.H.; SHKREZHNIKOVA, S.P.

Respiratory disorders with signs of tuberculous intoxication.  
Probl.tub. 37 no.3:27-35 '59. (MIRA 12:6)

1. Iz Moskovskogo nauchno-issledovatel'skogo instituta tuberkuleza  
Ministerstva zdravookhraneniya RSFSR (dir.V.F.Chernyshev).  
(TUBERCULOSIS, PULMONARY, compl.  
resp. disord. in toxic stages (Rus))

SAVCHENKO, M.G.; FEDOTOVA, Z.G., red.; AGZAMOV, K., tekhn. red.

[Brief outline of the history of the development of clinical laboratory diagnosis] Kratkii ocherk istorii razvitiia laboratornoi klinicheskoi diagnostiki. Tashkent, Medgiz UzSSR, 1960. 59 p. (MIRA 15:7)

(MEDICAL LABORATORIES)

FEDOTOVA, Z.G., red.; KOLOSKOVA, L.A., red.; TSAY, A., tekhn. red.

[Problems of hygiene in designing dwellings for hot climatic conditions] Gigienicheskie voprosy proektirovaniia zhilishch v usloviakh zharkogo klimata. Tashkent, Medgiz, UzSSR, 1961. 123 p.  
(MIRA 15:7)

(Soviet Central Asia—Dwellings)

FEDOTOVA, Z.G.

New technological processes for manufacturing air filters. Pri-  
borostroenie no.2:23-24 F '62. (MIRA 15:2)  
(Air filters)

SHAMATOV, N.M., doktor med. nauk; FEDOTOVA, Z.G., red.; AGZAMOV, K.,  
tekhn. red.

[Clubfoot is curable] Klubapost' izlechima. Tashkent, Med-  
giz, UzSSR, 1961. 19 p. (MIRA 16:2)  
(FOOT--ABNORMALITIES AND DEFORMITIES)

PETROV, I.R., prof., red.; KHANIN, M.N., prof., zasl. doyat. nauki  
Uzbekskoy SSR, red.; PEDOTOVA, Z.G., red.; CHAYKA, G.V.,  
red.; SUKHOV, P.P., tekhn. red.

[Transactions of the Third All-Union conference of Patho-  
physiologists] Trudy Vsesoyuznoi konferentsii patofiziologov,  
1960. Tashkent, Medgiz, UzSSR. No.3.[Artificial hypo-  
thermia] Iskusstvennaya gipotermiya. 1961. 162 p.

(MIRA 15:11)

1. Vsesoyuznaya konferentsiya patofiziologov, 3d, Sverdlovsk,  
1960. 2. Deystvitel'nyy chlen Akademii meditsinskikh nauk  
SSSR (for Petrov). 3. Zaveduyushchiy kafedroy patologicheskoy  
fiziologii Tashkentskogo gosudarstvennogo meditsinskogo in-  
stituta (for Khanin).

(HYPOTHERMIA)

BUSYGIN, A.T.; FEDOTOVA, Z.G., red.; AGZAMOV, K., tekhn. red.

[Age-related characteristics of the structure of the ascending rami of the mandible] Vozrastnye osobennosti stroeniiia voskhodiaschhei vетви низней челюсти. Tashkent, Medgiz UzSSR, 1961. 169 p. (MIRA 15:7)  
(JAWS)

SALAKHUTDINOV, Kh.K.; FEDOTOVA, Z.G., red.; AGZAMOV, K., tekhn. red.

[State of the cardiovascular system in focal lesions of the spinal cord] Sostoyanie serdechno-sosudistoi sistemy pri ochenykh porazheniiakh spinnogo mozga. Tashkent, Medgiz UzSSR, 1961. 222 p. (MIRA 15:7)  
(CARDIOVASCULAR SYSTEM) (SPINAL CORD--DISEASES)

FEDOTOVA, O.Ya., SHILLMAN, M.J., LOSEV, I.P.; Prinimala uchastiye,  
FEDOTOVA, Z.S.

Cyanoethylation of hexamethylenediamine. Zhur.oh.khim. 32  
no.7:2314-2316 Jl. '62. (MJRA 15:7)

I. Moskovskiy khimiko-tehnologicheskiy institut imeni D.I.  
Mendelejeva.  
(Hexanediamine) (Cyanoethylation)

ZAVIDOV, V.I.; FEDOROVA, Z.V.; SHAPCHENKO, N.I.

Investigating the low-sulfur extract oils and the product  
of their thermal cracking. Khim. i tekhn. topl. i masel 8  
no.9:23-27 S '63. (MIRA 16:11)

PESHKOV, D.V.; FEDOTOVSKIY, V.P.

Redesigned valve box of the TKV-1 motor compressor. Rats. predl.  
na gor. elektrotransp. no.9:7-8 '64.

(MIRA 18:2)

1. Sluzhba podvizhnogo sostava Tramvayno-trolleybusnogo upravleniya  
Sverdlovска.

KAMSHILOV, M.M., doktor biol. nauk, otv. red.; GRECHKO, V.A., red.;  
FEDOTOVSKIY, A.N., red.; BELYAYEV, N.F., tekhn. red.

[Hydrological and biological characteristics of the waters  
along the Murman Coast] Gidrologicheskie i biologicheskie  
osobennosti pribreshnykh vod Murmana. Murmansk, Murman-  
skoe knishnoe izd-vo, 1961. 237 p. (MIRA 16:5)

1. Akademiya nauk SSSR. Kol'skiy filial, Kirovsk. 2. Kol'skiy  
filial Akademii nauk SSSR (for Grechko).  
(Barents Sea—Marine biology)

ZARYANIKIN, A.Ye.; FEDOTOVSKIY, A.P., red.

[Heat exchangers of gas] Teploobmennye apparaty gazoturbin-  
nykh ustanovok. Moskva, Mosk. energet. in-t, 1961. 107 p.  
(MIRA 17:7)

CHUYKO, V.K., inzh.; FEDOTOVSKIY, B.A., inzh.

Wetting chalk overlay paper on the papermaking machine. Bum. prom.  
33 no. 7:17-18 Jl '58. (MIRA 11:7)

1. Koryukovskaya fabrika tekhnicheskikh bumag.  
(Paper)

SOKOLOV, G.I., inzh.; FEDOTOVSKIY, M.F., inzh.

Erecting reinforced concrete supports with rigid cross pieces.  
Transp. stroi. 8 no.10:30 0 '58. (MIRA 11:11)  
(Electric lines--Poles) (Precast concrete construction)

FEDOTOVSKIY, M.F.

Highly productive use of the MKTS-2 foundation-ditch digger.  
Transp.stroi, 12 no.7:14-16 Jl '62. (MIRA 16:2)

1. Instruktor Rostovskoy normativno-issledovatel'skoy stantsii  
Orgtransstroya.  
(Earthmoving machinery) (Railroads—Electrification)

FEDOTOVSKIY, V.N., uchitel'

Preservation of plants. Biol. v shkole no.5:85 S-0 '61.

(MIRA 14:9)

1. Charomskaya breditnaya shkola Chapsorakogo rayona Vologodskoy oblasti.

(Plants--Collection and preservation)

AZBEL', B.M.; MINDLIN, B.B.; FEDOTYCHEVA, O.S.; BERSHIDSKII, A.Kh.,  
kand. tekhn. nauk; SMIRNOV, B.K., kand. tekhn. nauk; PETROVA,  
V.V., red. izd-va; NAUMOVA, G.D., tekhn. red.

[Recommendations on the development and utilization of standard  
calculations for piecework assignments in construction of apart-  
ment houses according to standard plans] Rekomendatsii po razra-  
botke i primeneniiu tipovykh kal'kuliatsii dliaakkordnykh na-  
riadov pri stroitel'stve zhilykh zdanii po tipovym proektam. Mo-  
skva, Gosstroizdat, 1962. 129 p. (MIRA 15:12)

1. Akademiya stroitel'stva i arkhitektury SSSR. Institut ekonomi-  
ki stroitel'stva. TSentral'noye normativno-issledovatel'skoye  
byuro. 2. TSentral'noye normativno-issledovatel'skoye byuro Insti-  
tuta ekonomiki stroitel'stva Akademii stroitel'stva i arkhitektury  
SSSR (for Azbel', Mindlin, Fedotycheva). 3. Nauchno-issledovatel'-  
skiy institut ekonomiki stroitel'stva (Bershidskiy, Smirnov).  
(Piecework) (Apartment houses)

FEDOTOVSKY, V.M.

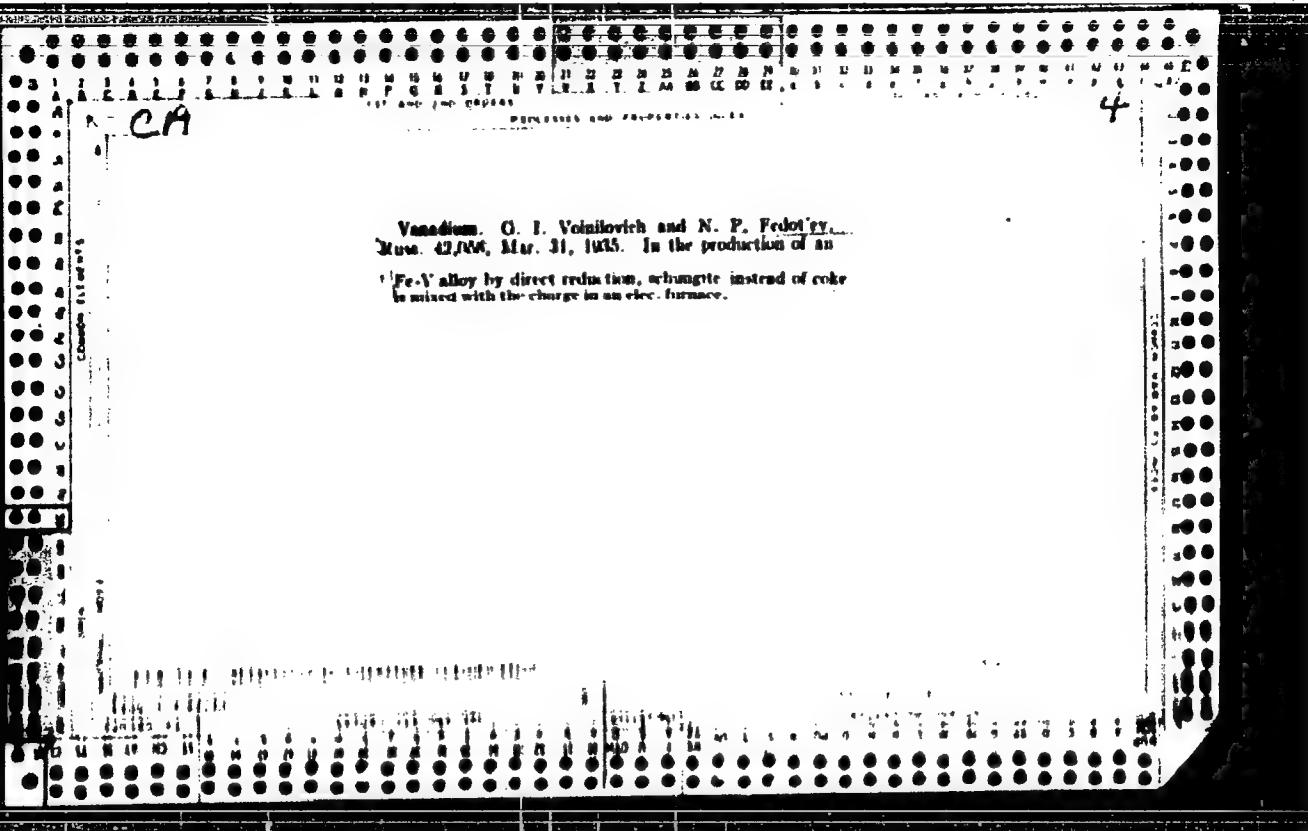
Excursion on the study of pileate mushrooms. Biol. v shkole no.4:  
65-67 Jl-Ag '63. (MIRA 16;9)

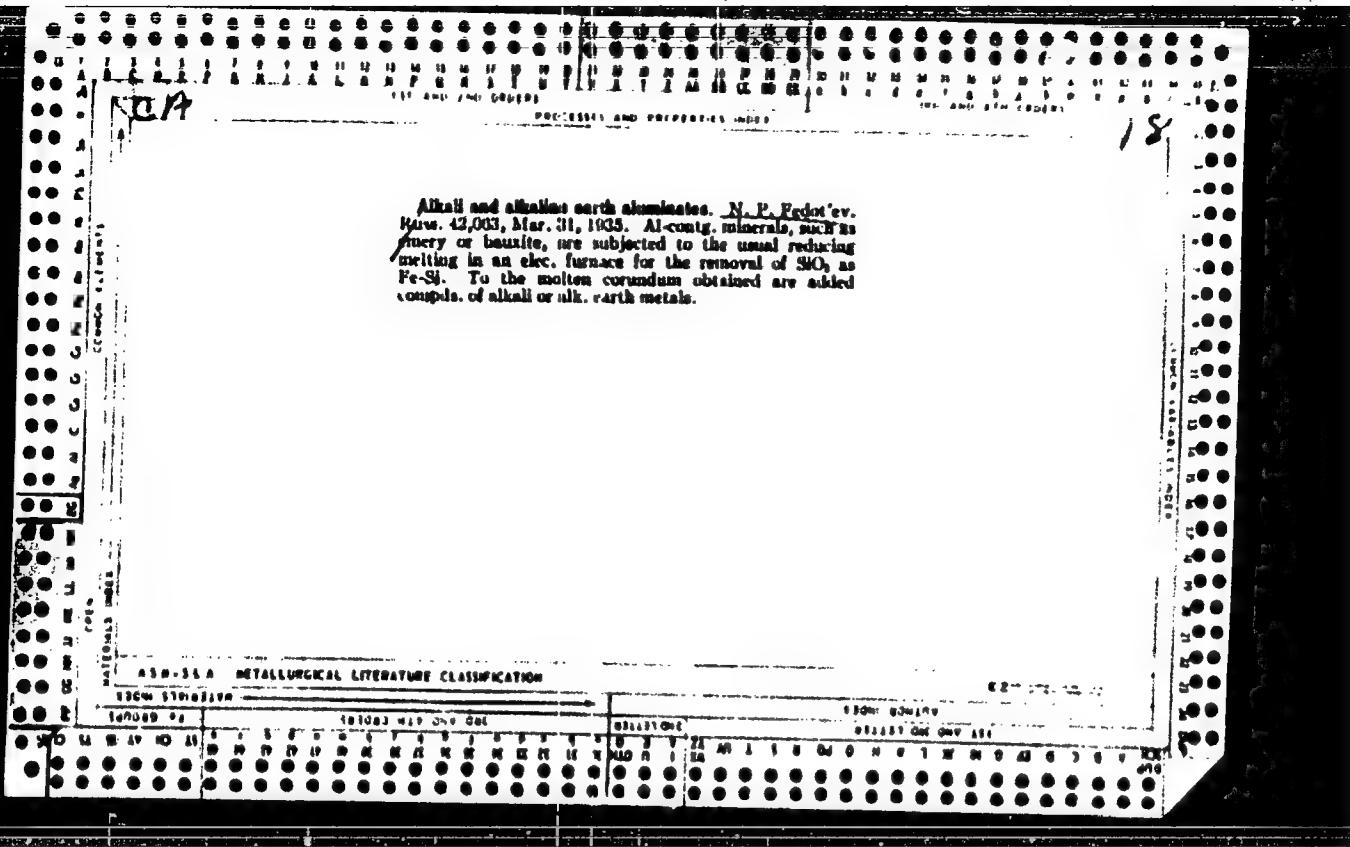
1. Charomskaya srednyaya shkola, Cherepovetskiy rayon Vologodskoy  
oblasti.

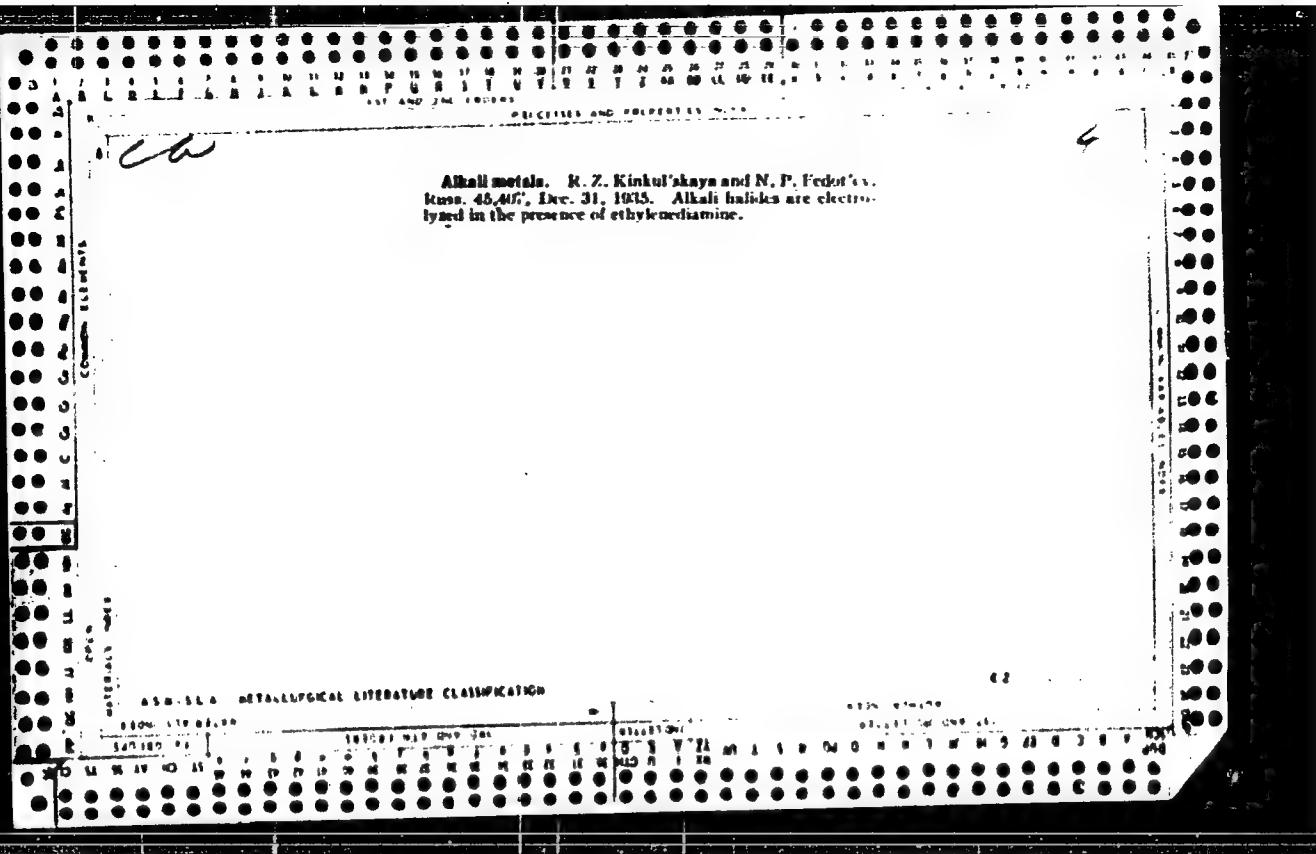
(Mushrooms)

FEDOT'YEV, K.M.; TERESHINA, I.A.

Some outside factors of the migration of molybdenum. Trudy IGEM  
no. 99:39-54 '63. (MIRA 16:9)  
(Molybdenum)



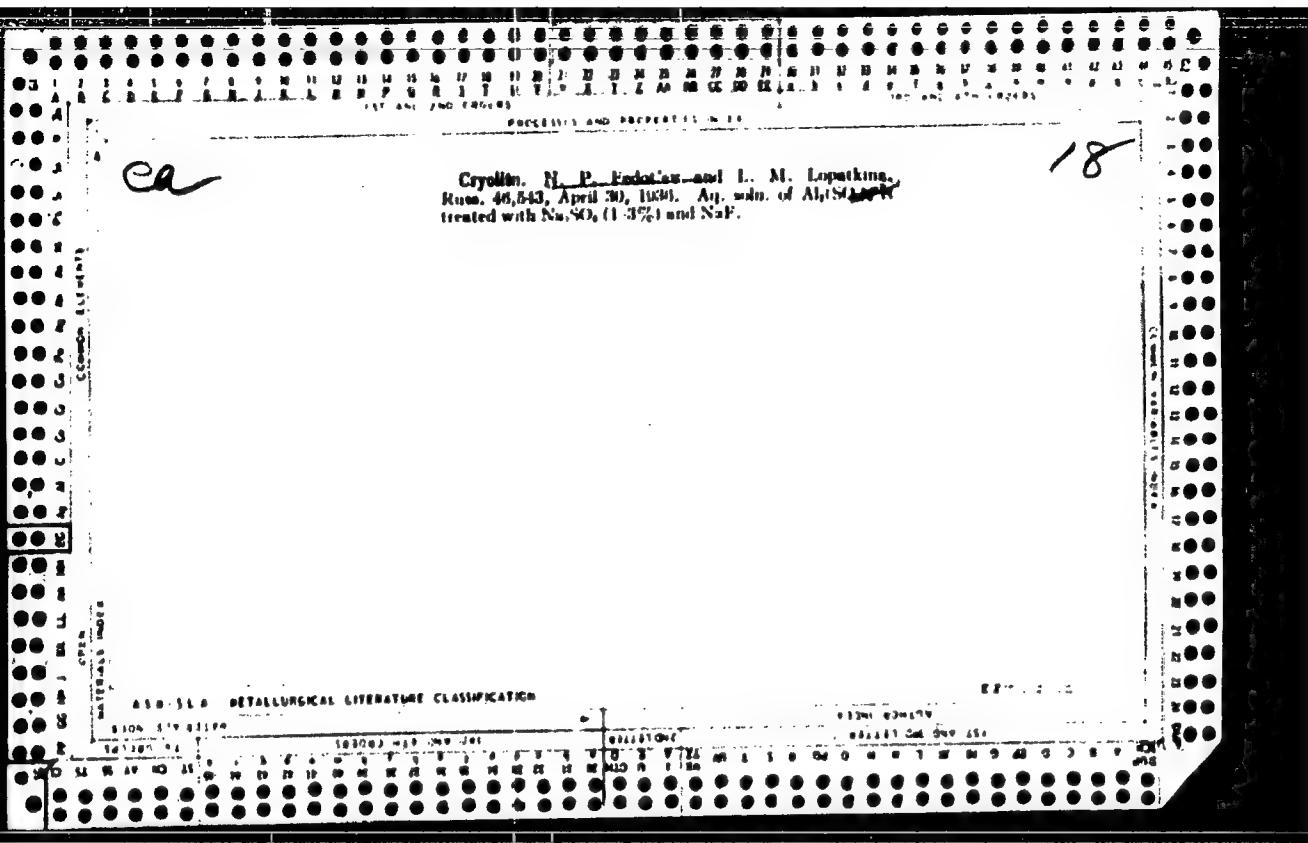




The preparation of acrylic from fluorine wastes in the superphosphate industry. N. I. Feshchuk. *J. Chem. Ind. (Moscow)* 13, 265 (1937). Gums contg. H<sub>2</sub>F are passed into Na<sub>2</sub>CO<sub>3</sub> soln., which, at 9%, is added to a 5% Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub> soln. contg. some Na<sub>2</sub>SO<sub>4</sub> to reduce the acidity. NaAlF<sub>6</sub> precip. as a gel and is obtained by centrifuging. The yield on a semimolar scale is 80-85%.  
II. M. Leicester

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APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000412810C



REVIEWED AND APPROVED INDEX

*Ca* 4  
**The electrolytic preparation of cuprous oxide.** N. P. Erdelyi and R. N. Kambalikava. *J. Russ. Phys. Chem. Soc.* 15, 41 (1888). Cu<sub>2</sub>O is best prep'd. by electrolyzing a soln. contg. 200 g./l. NaCl and 4.5 g./l. NaOH with Cu electrodes at 50 °C and a vol. of 0.15 amp. per dm.<sup>3</sup>. The electrolyte should be stirred and the current reversed periodically. Since the concn. of NaOH alters the anode potential, Cu(OH)<sub>2</sub> is not formed directly on the anode. Probably NaCuCl<sub>3</sub> is formed first and reacts with NaOH to give Cu<sub>2</sub>O. H. M. Lowster

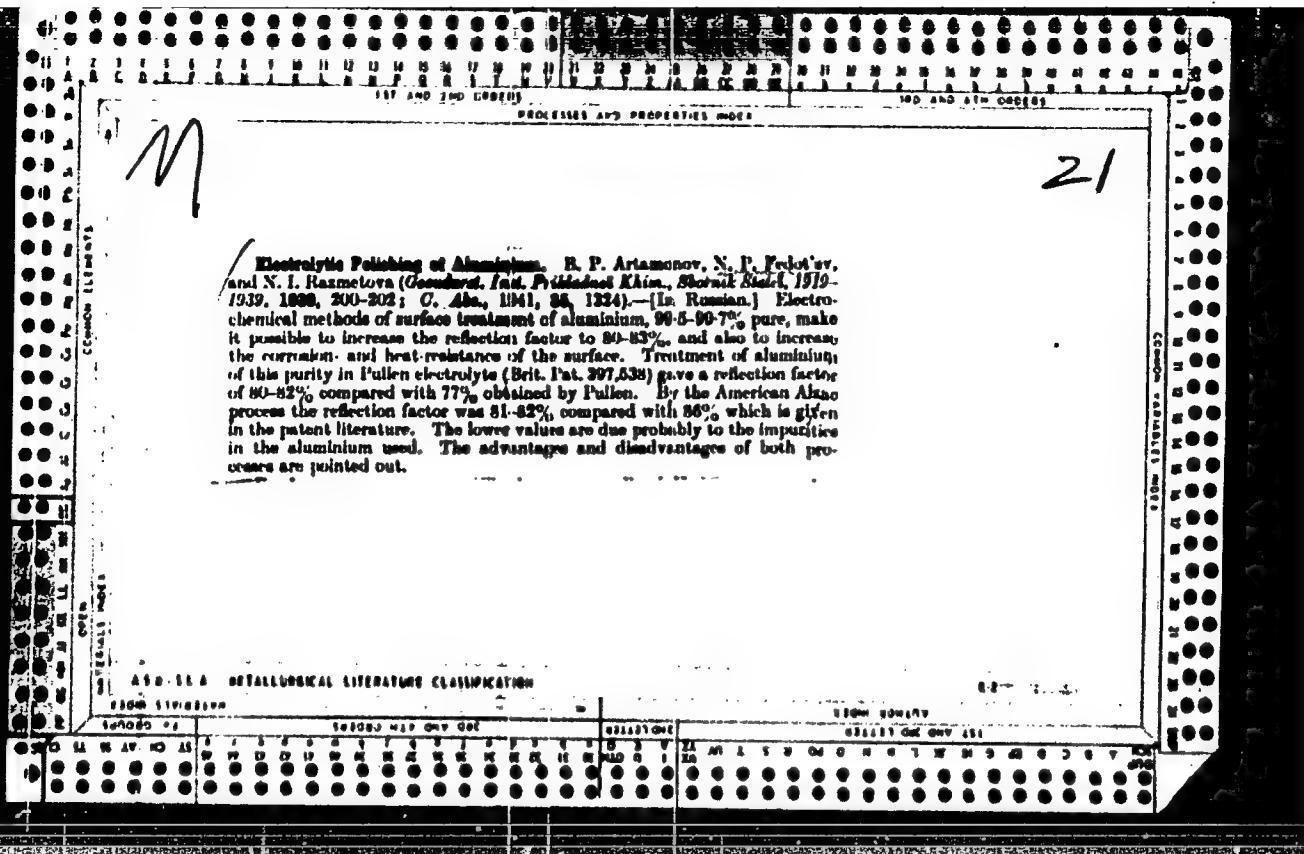
ATT-SEA DETAILED SUBJECT CLASSIFICATION

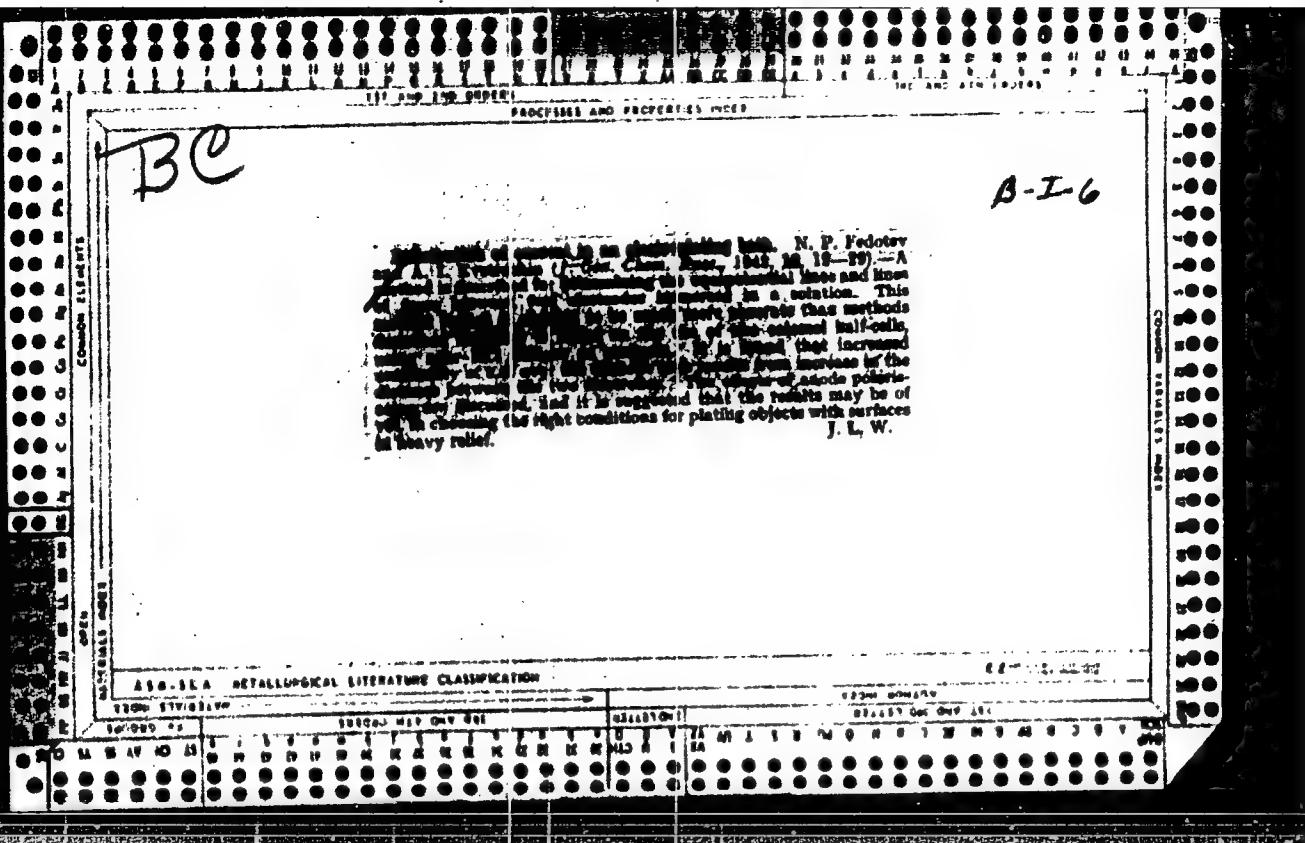
157 APPROXIMATELY 10000  
REMARKS AND DISCUSSIONS  
*CA*  
Electrolytic processes in magnetic fields. N. P. Fedotov and A. I. Rostovskii. Trudy IKAH 1939, No. 7, p. 41; Akad. Nauk. Zashch. Izob. No. 6, KZ 4 (1939). The action of the magnetic field on the electrolytic cell causes a transfer of ions (Holl's effect). To verify this supposition expts. were performed with an acid CuSO<sub>4</sub> soln. with Cu electrodes. The direction of the magnetic field was perpendicular to the liquid layer and to the direction of the current. A 7000-gauss strength in the zone of the greatly concentrated magnetic field caused a 12.1% deviation of the equipotential lines with respect to the potential gradients. The current lines are deviated by the magnetic field and are perpendicular to the equipotential lines. This was verified by the distribution of the metal on the cathode to which the magnetic field was directed. A considerable overweight of the metal was observed in the region of the cathode with denser current lines as compared with regions with rarefied current lines. An intensive mixing of the liquid was observed in all electrolysis expts. with the magnetic field. Two circular motions of the liquid were formed if the magnetic field was directed to the center of the cell. When the magnetic field was directed to one of the electrodes, a mixing was observed which was in the form of a circular motion of the liquid along the whole length of the bath. The influence of the magnetic field on the electrode, of the system is of interest. When an electromagnet was included in the system the total potential of the cell first decreased, then increased, but did not reach the initial value without the magnetic field. The observed phenomena can hardly be of practical importance, since a very strong magnetic field is required to obtain small deviations of the current lines.

W. R. Henn

**Electrolytic Polishing of Aluminium.** R. P. Artamonov, N. P. Fedot'ev, and N. I. Razmetova (*Ossendorf, Inst. Prilicheskikh Khim. Sistem Nauch.-Issled. Inst.*, 1939-1939, 1939, 200-202; *C. Abstr.*, 1941, 34, 1224).—[In Russian.] Electrochemical methods of surface treatment of aluminium, 99.5-99.7% pure, make it possible to increase the reflection factor to 80-83%, and also to increase the corrosion- and heat-resistance of the surface. Treatment of aluminium of this purity in Tullen electrolyte (Brit. Pat. 397,539) gave a reflection factor of 80-82% compared with 77% obtained by Tullen. By the American Alaco process the reflection factor was 81-82%, compared with 86%, which is given in the patent literature. The lower values are due probably to the impurities in the aluminium used. The advantages and disadvantages of both processes are pointed out.

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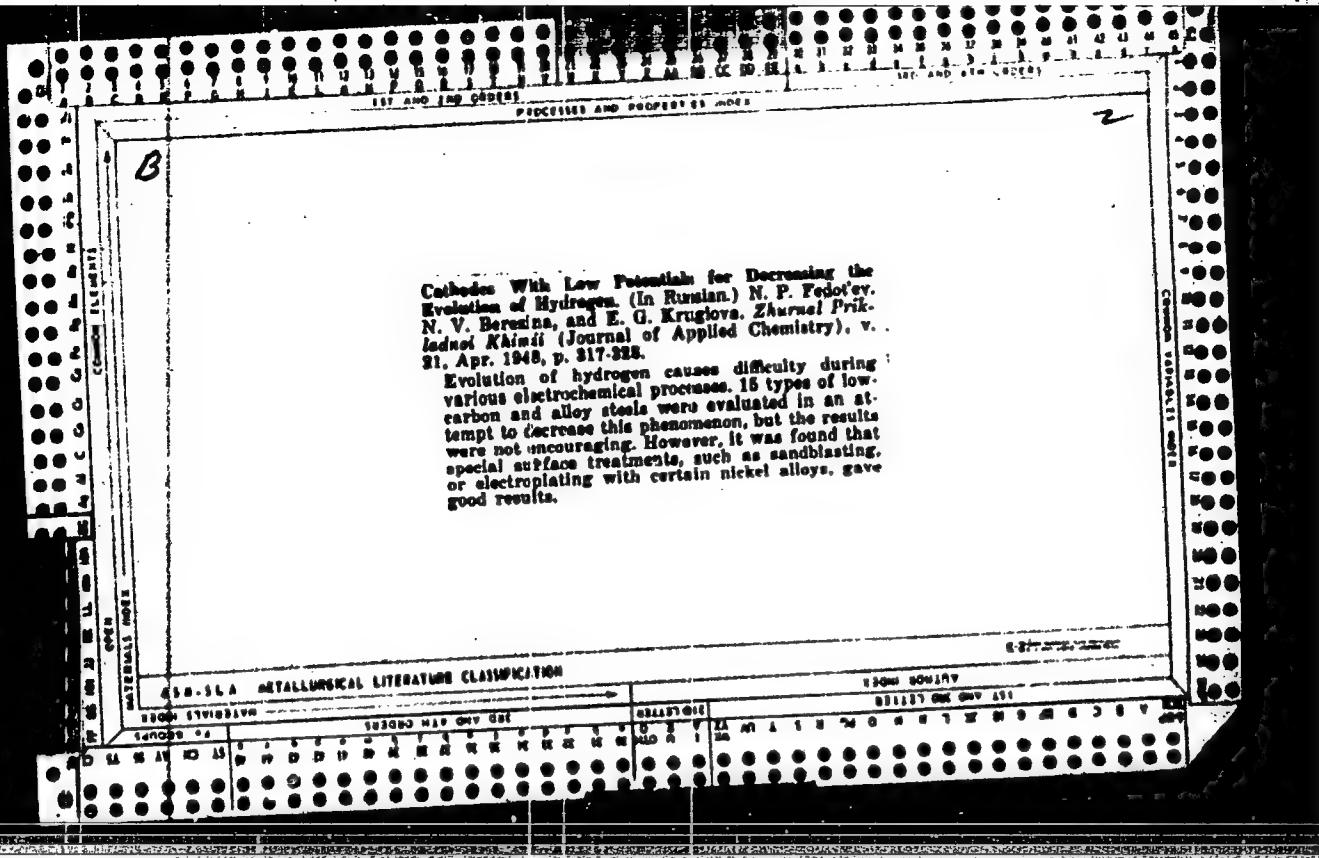




Pure cobalt by electrowinning from commercial raw materials. N. P. Fedot'ev. *J. Applied Chem.* (U. S. S. R.) 16, 241-52 (1943) (English summary).—Compact Co was electrodeposited from a  $\text{CuSO}_4$  soln. contg. 1.1 g. per l. of  $\text{NiSO}_4$ . The pH of the bath was 1.0-1.0, c. d. 50-60 amp./sq. dm., temp. 50°. The deposit contained 0.14% of Ni; current efficiency was 61%. The Pt anodes used experimentally are not economical for industrial operations. When magnetite anodes were used some Fe dissolved, and contaminated the Co deposit. Pb, Pb-Ag and Pb-Sb anodes were tried, but with equally unsatisfactory results. Si alloys, melted in a high-frequency furnace, contained Fe + 10.8% Si, Ni + 20.1% Si, Co + 14% Si and Co + 23% Si. In making these alloys the Tammann rule of multiples of  $\frac{1}{2}$ , was used as guide. Anodes of these alloys were tested in pure solns. of  $\text{CoSO}_4$  contg. 50 g. per l. of Co at 50°; anodic c. d. 5 amp./sq. dm., an initial pH 5.5-6.0 and final pH 1.0-1.5. The soln. of the Fe-Si alloy was 0.018-0.032 and that of the Ni-Si alloy 0.011-0.04 g./amp.-hr. The soln. of the Co + 14% Si anode was approx. the same as that of the Ni-Si and that of the Co + 23% Si was 0.008-0.01 g./amp.-hr. Since chlorides can be carried into the industrial bath, expts. were carried out to ascertain the effect of Cl on the anodes. In a bath contg.  $\text{CoCl}_2$  and  $\text{NaCl}$  5 g./l. no bad effect on the anodes was observed. Of the various anodes tried Fe-Si anodes only, proved practical; the Co-Si anodes are too expensive and the Ni-Si anodes contaminate the deposit. The use of Fe-Si anodes necessitated periodic removal of Fe from the electrolyte. The raw material for electrolysis was a melt. of hydrides contg. Co 23.8, Ni 8.9, Fe 0.28, Cu trace and molten 40.2%. This "black hydride" can be dissolved either in 20-25 g./l.  $\text{H}_2\text{O}_2$  in the presence of  $\text{NaNO}_2$  or  $\text{SO}_3^2-$ ; or in more concn. hot  $\text{H}_2\text{SO}_4$ . The

presence of  $\text{NaNO}_2$  in the electrolyte does not interfere. To remove Fe and Cu, add to a portion of the soln.  $\text{Na}_2\text{CO}_3$  (to ppt.  $2\text{CuCl}(\text{A}_2\text{CO}_3\text{O}(\text{OH}))_2$ ), filter and wash to remove  $\text{Na}_2\text{CO}_3$  and excess  $\text{Na}_2\text{CO}_3$ . Add the washed ppt. carefully to the electrolyte, maintaining a pH of 6.0-6.5. Filter off the pptd. Fe and Cu. Ni if not in too great quantities and with the proper precautions (pH 1.0-1.6, c. d. 50-60 amp./sq. dm., temp. 50-60°) does not sep. out during electrolysis. To the spent bath was added solid dimethylglyoxime, 2% in excess of the required quantity and the Ni ppt. removed. A diaphragm around the cathode will keep out Fe. The regenerated electrolyte is filtered through activated C to remove traces of org. matter and returned to the cell. The Ni ppt. is treated at 70-80° with a 10%  $\text{H}_2\text{NO}_2$  soln. taken in an amt. of 110% of the theoretically required.  $\text{NiSO}_4$  goes into soln. By this method approx. 80% of the dimethylglyoxime was recovered for reuse. A flow sheet is given. By this method 1 kg. Co and 0.02 kg. Ni yielded 1 kg. of 99.9% Co and 0.066 kg. of  $\text{NiSO}_4$ .

M. Hosh



Pedot'ev, N. P., Alabyan, A. P., and Grigor, V. A.  
Rukovodstvo k Laboratornym Rabotam po Prikhodnoj  
Khimicheskoy Elektrokhimii. Moscow-Leningrad: Goskhimizdat. 1948.  
214 pp. 7.20.

450-514 METALLURICAL LITERATURE CLASSIFICATION

PALOU'YEV, N. P.

PA 7-572

DESS/Chemistry - Electrolysis  
Chemistry - Cathodes

Apr 1948

"Cathodes With Reduced Hydrogen Liberation Potential,"  
N. P. Palou'yev, N. V. Bersina, Ye. G. Bruglova,  
Electrochem Lab, Leningrad Tech Inst, 12 pp

"Enar Pril'ed Kemi" Vol III, No 4

Describes method which permits easy reduction of cathode potential. Studies of 15 common hydrocarbons and steel alloys did not give positive results in spite of wide variety of samples used. Attempts to determine proper method for preparing surfaces. Practical value of this series of experiments found

TZ24

DESS/Chemistry - Electrolysis (Contd) Apr 1948

In possibility of determining length of operational use of a cathode under various operating conditions.  
Submitted 1 Oct 1947.

TZ24

FEDOT'YEV, N. P.

PA 11/49743

USSR/Engineering  
Metallurgy  
Bibliography

May 48

"Collection of Works on Hydroelectrical Metallurgy of Nonferrous Metals Under the Editorship of V. Stenders and V. Ponomareva," N. P. Fedot'yev, 1 p

"Zhur Priklad Khimii" Vol XXI, No 5

Collection appeared in "Iz Ak Nauk, Kazakh' SSR" No 34, 1947. Contains 14 separate articles. Favorably reviewed.

11/49743

K.DOT'YIN, N. P.

32536. Rol' russkikh i tekhnikov v razvitiu elektrokhimicheskoy promyshlennosti.  
Zhurnal prikladnoi, 1949, No 10, s. 145-52.--Bibliogr.: 10 nastr

SO: Letopis' Zhurnal'nykh Statey, Vol. 44, Moskva, 1949

CA

Electrodeposition of high-tin bronze. N. P. Pedot'ev,  
N. M. Vyncheslavov, and E. I. Olova (Leningrad Tech.  
Inst. Inst.), Zhur. Priklad. Khim. (J. Applied Chem.)  
23, 281-4 (1950). - Baths were prep'd by mixing solns. of  
 $K_2Cu(CN)_4$  with solns. of  $Sn(OH)_6$  or  $Sn(OH)_4$ , the  
latter prep'd from the former through oxidation with  
 $H_2O_2$ . Stannite baths ( $Sn$  metal 10,  $Cu$  metal 30, free  
 $NaOH$  25, free  $KCN$  15 g./l., at 05°, 1.5-3.0 amp. sq.  
dm) gave loose, dendritic deposits. Compact bright de-  
posits of white bronze on Fe or Cu. Patholes were obtained  
with stannate baths only.  $Sn$  (metal) 50,  $Cu$  (metal) 15,  
free  $NaOH$  25, free  $KCN$  10 g./l., with alternated two  $Cu$   
and two  $Sn$  nodes, anodic c.d. on  $Cu$  0.5-0.7, anodic  
c.d. on  $Sn$  2.0-2.1 amp. sq. dm., i.e. high enough to en-  
sure anodic soln. in the stannite form. At 05°, with a  
cathodic c.d. of 2, 4, 6, and 8 amp. sq. dm., the deposits  
had the compn., resp. ( $Sn/Cu$ ) 46.2-41.8, 42.0-38.0,  
48.3-40.0, 71.5, and 61.0%, resp. With the same anodic  
c.d., at the const. cathodic c.d. of 1 amp. sq. dm., the cur-  
rent efficiencies at 23, 35, 45, 55, and 70°, were 11.0%,  
11.42, 30.51, 72.01, 79.51, and 70.51%; the deposits, at  
all these temps., of the same white, glossy, and adherent  
quality. At the same c.d.s. at 05°, electrolyte config.  
(tin g./l.)  $Sn/Cu$  (16.13, 65.22, and 65.33) gave deposits  
of the compn. ( $Sn/Cu$ , in %) 02.6-37.4, 51.9-40.1, and  
45.8-34.2. At const.  $Sn$  (metal) 45,  $Cu$  (metal) 15, free  
 $NaOH$  25, free  $KCN$  10, 20, and 30 g./l., the compn. of  
15-min. deposits ( $Sn/Cu$ , in %) was 43.8-41.2, 32.2-37.8;  
and 21.0-79.0; the current efficiencies 87.0, 90.1, and  
90.0%. The recommended bath compn. is  $Sn$  43.6%,  
 $Cu$  10.1%, free  $NaOH$  25-30, free  $KCN$  10-15 g./l.,  
cathodic c.d. 3-4 amp. sq. dm., temp. 60-65°. The  
bath is stable and has a good throwing power. N. Thm.

VAYNER, Ya.V., laureat Stalinskoy premii kandidat tekhnicheskikh nauk;  
DASOYAN, M.A., kandidat tekhnicheskikh nauk; DRINBERG, A.Ya.,  
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TARASENKO, A.A., laureat Stalinskoy premii, inzhener; KHAIM, I.I.,  
inzhener; BOGORAD, I.Ya., laureat Stalinskoy premii, kandidat  
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GUREVICH, Ye.S., kandidat tekhnicheskikh nauk, redaktor; DLUGOKAN-  
SKAYA, Ye.A., tekhnicheskiy redaktor

[Handbook on protective and decorative coatings] Spravochnik po  
zashchitno-dekorativnym pokrytiiam. Pod red. N.P.Fedot'eva.  
Moskva, Gos.nauchno-tekhn.izd-vo mashinostroit.lit-ry, 1951. 480 p.  
[Microfilm] (MLRA 10:7)

(Protective coatings)

FEDOT'YEV, N. P. and GRILIKHES, Ya.

"Electrochemical Processing of Metals," Nauka i zhizn', 19, No.9, 1952

FEDOT'YEV, N. P.

USSR/Chemistry - Electrodeposition

Mar 52

"On the Question of the Electrodeposition of 'Black Nickel,'" N. P. Fedot'yev, P. M. Vyacheslavov, N.P. Gnisin, Chair of Electrochem, Leningrad Technol Inst imeni Lensoviet

"Zhur. Prikl. Khim." Vol XXV, No 3, pp 322-324

Coatings with "black nickel" should be made in a bath contg 75 g/l  $\text{NiSO}_4 \cdot 7\text{H}_2\text{O}$ , 40 g/l  $\text{ZnSO}_4 \cdot 7\text{H}_2\text{O}$ , 45 g/l  $\text{NiSO}_4(\text{NH}_4)_2 \cdot 25\text{g/l H}_2\text{BO}_3$  under the following conditions: temp 45-55°C; cd 0.2-1.3 amp/sq dm, pH of electrolyte 4.5 to 5.5. Nickel anodes are used for better adhesion

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USSR/Chemistry - Electrodeposition  
(Contd)

Mar 52

of the coating, an undercoating of nickel deposited by the customary process should first be applied and the "black nickel" deposition let be carried out with gradually increasing cd from 0.2 to 1.30 amp/sq dm. Process can be controlled on basis of a voltage from 0.8 to 2.0 v.

Translation 25-4467-30254

207735

(3)

Electrodeposition of "black nickel". N. P. Fedot'ev, P.  
M. Vyacheslavov, and N. P. Gubin. *J. Appl. Chem.*  
*U.S.S.R.* 25, 351-4 (1952) (Engl. translation).—See *C.A.* 47,  
1270d. H. L. H....

Chemical Abst.  
Vol. 48 No. 9  
May 10, 1954  
Electrochemistry

FEDOT'YEV, N.P.

USSR

Economy of nonferrous metals in electroforming. N. P. Fedot'yev, P. M. Vyacheslavov, and V. I. Zilukov. Izdatelstvo Tekhnicheskoi Literatury, Obshchestvo Radioinstrumentostroyeniya i Nauchn. Znaniy, Leningrad. Dva Nauch. Trkh. Propagandy 1938, No. 14-472, 1-0; Referat. Zhur. Nauk. Khim. 1934, No. 40:18.—A discussion of replacing Cu with Fe in electroforming. The compn. of the bath for this process is  $\text{FeSO}_4$  180-200,  $\text{NaCl}$  30-50, and  $\text{NaHCO}_3$  30 g./l. The pH is 6. At room temp. the c.d. is 0.2 am p./sq. dm. At 25-30° and upon addts. of sulphonol or sulfoaphthol the c.d. is raised to 1 amp./sq. dm. Low-C steel anodes are used. Fe plating of graphitized wax matrices in such baths gives deposits of increased hardness and strong adhesion, particularly by applying a 20-35- $\mu$  sublayer in Cu. A chloride bath is less convenient for such work. Methods of controlling the electrolyte are described. M. Hensch

FEDOR'YEV, N. P.

USSR .

✓ Electrodeposition of gold plate of superior hardness.  
N. P. Fedor'yev, N. M. Ostrukova, and P. M. Vachess-  
Inov, J. Appl. Chem. U.S.S.R. 27, 35-41 (1954) (Engl.  
translation).—See C.A. 48, 6190e.

H. L. H. *[Signature]*

FEDOT'YEV, N. P.

\*Electrodeposition of Gold Coatings of Increased Hardness.  
N. P. Fedot'ev, V. M. Tarasova, and P. M. Vyacheslavov  
Izv. Akad. Nauk SSSR Tekhn. Kibim, 1954, 27, (1), 43-50.—[In Russian].  
The educthardness ( $H$ ) of Au deposits obtained from baths  
contg. (g./l.) Au 4, free KCN 16,  $K_2CO_3$  up to 5, Ni 0.6-4.0  
(present as cyanide), was determined. The cathodes were of  
polished sheet brass, 10 × 15 mm., and the anodes of Pt,  
situated 10 mm from each side of the cathode.  $H$  increased  
on adding of the Ni to the bath and on increasing the c.d. from  
1 to 2 amp./dm.<sup>2</sup>, but at 3 amp./dm.<sup>2</sup> a further increase was  
obtained only at the higher Ni contents. Tests at 4° and  
70° C. showed that at the lower temp.  $H$  was greater but the  
deposit was much darker. Subsequent tests were generally  
made at 2 amp./dm.<sup>2</sup> and 70° C.  $H$  remained const. as the  
KCN concentration increased from 5.1 to 10.1 g./l., then fell  
slightly on further increase to 95.6 g./l. With a bath contg.  
(g./l.) Au 4, Ni 2, KCN 16, increasing the  $K_2CO_3$  content from  
4.9 to 103.4 g./l. had little effect on  $H$ . Increasing the Au  
concentration from 1 to 5 g./l. in a bath contg. 3.95 g. Ni/l.  
led to a fall in  $H$  from 100 to 152 kg./mm.<sup>2</sup>. The wear-resist-

ance (determined by the number of revolutions of a brass  
roller necessary to wear away a 2- $\mu$ -thick deposit under a load  
of 600 g.) of the Au-Ni deposits was 1.61 times greater than  
that of the Ni-free deposits. In a bath contg. (g./l.) Au 4,  
KCN 16, the current efficiency fell from 24.9 to 20.7% as  
the Ni content increased from 0.6 to 4.0 g./l. Increasing the  
Au concentration from 1 to 6% in a bath contg. (g./l.) Ni  
3.85, KCN 17.9 increased the current efficiency from 7.7 to  
22.1%. It fell from 26.2 to 12.1% as the KCN concentration  
increased from 8.8 to 50.8 g./l. in a bath contg. Au 4, Ni 2,  
 $K_2CO_3$  7.5. A change in  $K_2CO_3$  concentration from 4.9 to  
103.4 g./l. caused the efficiency to fall from 22.5 to 13.0%  
for a bath contg. Au 4, KCN 12.5. Increasing the temp.  
from 16° to 70° C. in the case of a bath contg. Au 4, Ni 1.6,  
KCN 9.8 increased the efficiency from 16 to 22% at 2 amp./  
dm.<sup>2</sup>. Changing the c.d. from 1 to 3 amp./dm.<sup>2</sup> had little  
effect on efficiency. Cathodic polarization curves were  
obtained for various baths. The recommended bath contains  
(g./l.) Au 4, Ni 2, free KCN 16, at 2 amp./dm.<sup>2</sup> and 70° C.

—G. V. E. T.

FEDOT'YEV, N. V.

USSR

Regeneration of solutions used in electropolishing of steel.  
N. P. Fedot'ev, B. G. Krylov, and S. Ya. Strukov. J.  
Appl. Chem. U.S.S.R. 27, 147-50 (1954) (Engl. translation).  
See C.A. 48, NO84M. J. L. H.

4

M. F. H.

Regeneration of solutions used in electropolishing of steel. N. P. Ferint'ev, E. G. Kurskova, and S. Ya. Grilikhes. Zhur. Tekhn. Khim. 21, 167-68(1954).—It was shown experimentally that the loss of efficiency of solns. used in electropolishing of Fe was due to the accumulation of Cr<sub>2</sub>O<sub>3</sub> at the cost of CrO<sub>3</sub> and that polishing ability was completely lost when Fe<sub>2</sub>O<sub>3</sub> accumulated in excess of 7%. The effectiveness of the soln. was completely restored by the following steps in order: (a) reduction of CrO<sub>3</sub> to Cr<sub>2</sub>O<sub>3</sub> at a Pb cathode at 20-25°, cathodic and anodic c.ds. being 0.6 and 2-5 amp./sq. dm., resp.; sp. gr. of the soln. should be 1.7, since higher sp. gr. lowered the rate of reduction and still, necessitated subsequent concn.; (b) reduction of Fe<sup>3+</sup> to Fe<sup>2+</sup> at a Pb cathode with simultaneous pptn. of FeSO<sub>4</sub> at 70-80°, cathodic and anodic c.ds. being 0.6-1 and 5-10 amp./sq. dm. resp. and sp. gr. 1.0-1.75 (under these conditions, evapn. compensated for the drop in sp. gr. due to pptn. of FeSO<sub>4</sub>, and lower soln. d. increased solv.); higher c.d. increased viscosity, thus decreasing rate of pptn.; lower temp. (10-25°) necessitated periodic concn. to bring up the d.); (c) addn. of acids and oxidation of Cr<sub>2</sub>O<sub>3</sub> to Cr<sub>2</sub>O<sub>3</sub> at an anode of Pb coated with film of PbO<sub>2</sub>; at 20-25°, at cathodic and anodic c.ds. 5-10 and 2-5 amp./sq. dm., resp.; H<sub>2</sub>SO<sub>4</sub> should be not less than 6%. Oxidation took place very poorly on Pt coated with PbO<sub>2</sub> and not at all on Pt.

1.0715 N, N.L.

Subject : USSR/Chemistry

AID P - 2260

Card 1/1 Pub. 152 - 5/19

Authors : Fedot'yev, N. P. and N. N. Bibikov

Title : Electrolytic method of preparation of a solution of sodium stannate

Periodical: Zhur. prikl. khim., 28, no.2, 156-165, 1955

Abstract : Three variations of the process are described: use of a non-passivated anode and oxidation of  $\text{Sn}^{++}$  to  $\text{Sn}^{++++}$  on a tin cathode; 2. use of a non-passivated anode, and oxidation of  $\text{Sn}^{++}$  to  $\text{Sn}^{++++}$  on an insoluble cathode; 3. anodic dissolution of a passivated anode with stannate obtained in the anolyte.

Institution: Chair of Electrochemistry of the Leningrad Industrial Correspondence Institute

Submitted : N 20, 1953

FEDOT'EV, N.P.

The effect of thickness on the structure and properties of  
electrodeposited metals. M. P. Fedot'ev, N. P. Gerasim,  
and P. M. Vysotskayev. J. Appl. Chem. U.S.S.R. 28,  
690-693 (1955) (Engl. translation). See C.A. 50, 703.  
B. M. R. (2)

FEDOT'YEV, N. P.

AID P - 2281

Subject : USSR/Chemistry

Card 1/1 Pub. 152 - 7/21

Authors : Fedot'yev, N. P. and Ye. G. Kruglova

Title : Protection of silver mirrors by electroplating with copper

Periodical: Zhur. prikl. khim., 28, no.3, 275-284, 1955

Abstract : Addition of Seignette's salt to the electrolyte eliminates peeling off of the silver coating during electroplating with copper. The quality of the mirrors is not impaired by using a thinner silver coating which is supplemented by electroplating with copper. Four tables, 2 photos, 5 diagrams, 8 references (all Russian: 1937-1952).

Institution: Chair of Electrochemistry of the Leningrad Technological Institute (im. Lensoviet)

Submitted : F 13, 1954

AID P - 3496

Subject : USSR/Chemistry  
Card 1/1 Pub. 152 - 11/21  
Authors : Fedot'yev, N. P., N. P. Gnusin, and P. M. Vyacheslavov  
Title : Effect of layer thickness on the structure and properties of electrodeposited metals  
Periodical : Zhur. prikl. khim., 28, 6, 634-637, 1955  
Abstract : Grain size and microhardness of copper deposits and surface roughness of copper, zinc, and cadmium deposits were studied. With increase in the layer thickness, the microhardness decreases and the grain size increases. Five diagrams, 4 references, 3 Russian (1941-1953).  
Institution : None  
Submitted : Ja 25, 1954

*FEEDOT YEV N.P.*

✓ Electrochemical process of zinc stripping from galvanized iron  
having. V. P. Relyea, et al. Filed March 24, 1964. Patented  
Mar. 17, 1970. The process involves four stages: (1) disengagement of the zinc from the iron in an NaOH bath; (2) separating  
the zinc from the solution; (3) recovery of the Zn by electrolysis using  
iron anode; (4) reutilizing the cathode deposit. Temp. and alkali  
concn. do not affect the rate at which the Zn dissolves. E.g.,  
increase in alkali concn to 40 g/l at 40° the rate remains at about  
1.5 mg /sq dm, and at 80° with alkali concn of about  
1.5 mg /sq dm.

*J*

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62  
The degree of roughness of electrodepositied copper is a function of the conditions of electrolysis. S. V. Kostylev and N. P. Lysogors. Zhar. Tekhn. i priklad. khim. (1955); cf. T.A. 50, 703f. Brightness of the surface of Cu surfaces was measured in a stamping plate bound to the sides of a rectangular compartment above the bottom. The cathode was placed continuously against the end of the compartment and removed when it was reversed above the compartment. The cut edge was cleaned, the cathode was cleaned, and the degree of roughness was measured. This gave the degree of roughness as a function of the rate of electrolysis and the time of electrolysis. The rate of electrolysis was 1000 cm./min. The degree of roughness decreased with increasing rate of electrolysis. The degree of roughness increased at first and then decreased. At 1000 cm./min. and 20% resp. It decreased with increasing time of electrolysis especially at low rates.

FEDOT'YEV, N. P.

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~~✓~~ Electrochemical deposition of gold coatings of increased hardness. II. N. P. Fedot'ev, P. M. Vyacheslavov, and N. M. Ostroumova. *Izv. Leningrad. Tekhnol. Inst. im. Lebedeva* 33, 3-12 (1955); cf. C. A. 49, 51004. — Adding 10-12 g/l. Co to Au cyanide electrolyte increased the microhardness of the deposit by 80%, its wear resistance by 100%, and the rate of deposition of Au by 100%. The deposit contained no Co and its color was not affected. X-ray analysis showed that the crystal grain size was reduced from  $\sim 10^{-4}$  to  $\sim 10^{-5}$  cm. This accounted for the improved phys. qualities of the deposit. According to the suggested mechanism, the complex Co ions, adsorbed on electrodeposition, were only deformed by the elec. field, forming dipoles. This hindered the discharge of Au ions on preferred points and led to the formation of new crystal centers and, hence, to the reduced size of the crystals. R. M. R.

PM ext

FEDOT'YEV, N. P.

The deformation of metals on measuring the potential.  
N. P. Fedot'ev, N. P. Gutsin, and A. F. Lutza. *Trudy  
Leningrad. Tekhn. Inst. im. Lensovetza* 33, 26-9(1955).  
Preliminary expts. indicated that the deformation of Al,  
Cu, and Ni electrodes in a 1% Na<sub>2</sub>SO<sub>4</sub> soln., taking place on  
varying the potential, were connected with but not entirely  
explained by electro-mechanical phenomena. G. M. Eberl

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Heads

VMA

FEDOT'YEV, N.P.

USSR/Chemical Technology. Chemical Products and Their Application. J-11  
Electrochemical Manufactures. Electrical Precipitation.  
Chemical Sources of Current.

Abs Jour: Referat Zh.-Kh., No 8, 1957, 27549

Author : N. P. Fedot'yev, Yu.M. Pozin.  
Inst : Lensoviet Institute of Technology, Leningrad.  
Title : Study of Electrochemical Method of Lead Dioxide Preparation.

Orig Pub: Sb. stud. rabot. Leningr. takhnol. in-t im. Lensoveta. L.,  
1956, 59-62.

**Abstract:** The question of obtaining PbO<sub>2</sub> as a sufficiently solid and compact deposit on the anode was studied. PbO<sub>2</sub> was deposited on graphite and charcoal. An acid and an alkaline electrolytes were tested. Brittle and easily detachable from the anode deposits were produced from an alkaline electrolyte (40 g per lit of NaOH + 10.5 g per lit of Pb). Satisfactory deposits were produced at very low I<sub>an</sub>-s (under 0.3 a/dm<sup>2</sup>), which slowed down

Card : 1/2

-3-

USSR/Chemical Technology. Chemical Products and Their Application. J-11  
Electrochemical Manufactures. Electrical Precipitation.  
Chemical Sources of Current.

Abs Jour: Referat Zh.-Kh., No 8, 1957, 27549

the process very much. The best conditions of preparing  $PbO_2$  from an acid electrolyte are: temperature -  $18.5^\circ$ ,  $D_a = 5 \text{ a/dm}^2$ , solution composition - 72 ml of  $H_2O$ , 25 g of  $Pb(NO_3)_2$ , 3 g of  $Cu(NO_3)_2$  and 114% of VT-10), because the  $PbO_2$  deposit contains great amounts of  $H_2O$ . VT is decreased with the rise of the temperature,  $D_a$  is decreased with the addition of  $Al(NO_3)_3$ . The deposit becomes gray and brittle with the temperature rise (to  $30^\circ$  and more). The minimum porosity of the deposit is at  $D_k = 5 \text{ a/dm}^2$ . The produced  $PbO_2$  deposits can be used instead of Pt anodes for electrolysis with resulting  $(NH_4)_2S_2O_8$ , which electrolysis is carried out in a strongly acid medium.

Card : 2/2

-4-

FEDOT'YEV, N.P.

18 18  
✓ Hardening of gold plating. N. P. Fedot'ev, N. M. Ostroumov and P. M. Vaynshteyn (Zh. Fiz. Khim., 1950, 25, 119 - 1951) - On introduction of Co additives into gold electrolytes, microhardening of gold plate increased 80% owing to decrease in grain size of gold deposits; wear-resistance increased threefold and, moreover, gold deposits increased twofold. Microhardening was greatest if the Co content was 8-14 g/l. (the greatest degree of hardness being obtained with c.d. = 2 amp/sq dm). Au plate from electrolytes containing 12 g/l. of Co, c.d. 0-14 and 2-66 amp/sq dm contained no Co.

A. L. B.

pd mt

FEDOT'EV N.P.

FEDOT'EV, N.P.

Hardness of electrolytic chromium<sup>1</sup> N. P. Fedot'ev

A. M. Vachashevny, and V. V. Kudinov T. Appl. Chem.

U.S.S.R. 29, 521-521956 / Engl. translation 1959

14KHL H.M.P.

PM MK

FEDOT'YEV, N.P.

*Chem* Hard electroplated gold<sup>1</sup>. N. P. Fedot'ev, N. M. Ostroumova, and P. M. Vyacheslavov. *J. Appl. Chem. U.S.S.R.* 29, 637-0 (1956) (English translation).—See *C.A.* 50, 14409f. 3  
B. M. R.

FEDOTYEV, N.P.

5

Condition of the surface of steel during electrochemical polishing. I. I. Felt, N. P. Fedotyev, and N. V. Skurebushchikov. In: Elektrokhimiya i elektrokhimicheskaya tekhnika, No. 1, p. 13, 1960.

The following series of experiments was conducted to study the changes of the surface during electrochemical polishing. (a) The current density was varied from 10 to 100 amp./sq. dm. The study of steel treated at 10 amp./sq. dm. showed that at 20° the anodic potential  $E_{an}$  was +0.05 volt. At 40 amp./sq. dm. an electrolyte containing 10% NaOH was used. The potential was +0.145 volt with a Pt electrode. The anode was a steel wire made cathodized by a carbon rod. The cathode was a Pt wire. After 1st gassing heating treatment, the potential was +0.14 volt and some O was liberated at the anode. This was followed by a counted on y by the resistance of a film on the anode until as a buffer retarding the passage of anions. (b)

C steel was polished metallographically with 00 paper and then electrochemically as in (a) with  $i = 40$  amp./sq. dm. The capacity  $C$  and the transient resistance  $R$  (cf. Skurebushchikov, C.A., 57, 3102<sup>a</sup>) of the double layer was determined in  $N$   $K_2SO_4$ . The values of  $C$  and  $R$  after mech. polishing were 60.8 microfarads/sq. cm. and 2.8 ohms/sq. cm., resp., whereas after electrochem. polishing the respective values were 38.0 and 23.4. This indicated the existence of an oxide film; this film was not sol. in  $H_2O$  nor in the electrolyte for 6 sec. The film dissolved in the electrolyte in 5 min. Treatment with 10% NaOH at 20° lowered  $C$  and raised  $R$ . Apparently, hot NaOH solidified the film; a fact supported

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Khetia, V.H., P. J. H. G. G. K. Cheung, S. K.  
by corrosion exists. (c) Substituting  $\text{Cr}_2\text{O}_3$  in the electrolyte for  $\text{CrO}_3$  gave a light gray dull surface with  $C = 115$  microfarads/eq. cm., and  $R = 2.99$  ohms/sq. cm., indicating a destruction of the film without  $\text{CrO}_3$ . The same type of film etching was observed at lower times. At 20 C = 02.5 microfarad/sq. cm., and  $R = 14$  ohms/sq. cm. (d) Polished as in (3). (e) C, E, and the relative curve of  $Q$  of the polished surface were determined after the completion of polishing. During the 1st time no effect was noted. At the beginning of the 2nd time a dropoff and a rise occurred. At the beginning of the 3rd time a fall and a rise occurred. The curve of  $Q$  vs. t was similar to that of  $A$  vs. t. C and R were measured in the electrolyte used for electropolishing 0.25 m. after polishing was completed. C decreased and R increased. This indicated that the oxide film formed at the end of the 2nd knee of the i vs. E curve obtained in (3). This justified the assumption that the oxide film formed during electropolishing.

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PEDOT'YEV, Nikolay Pavlovich; ORILIKHES, Semen Yakovlevich; LAYNER, V.I., professor, retsenzent; KHEYFETS, B.L., kandidat khimicheskikh nauk, redaktor; VASIL'YEVA, V.P., redaktor izdatel'stva; POL'SKAYA, R.G., tekhnicheskiy redaktor

[Electrochemical pickling, polishing and oxidation of metals]  
Elektrokhimicheskoe travlenie, polirovanie i oksidirovanie metallov. Moskva, Gos. nauchno-tekhn. izd-vo mashinostroit. lit-ry, 1957. 242 p.  
(Oxidation, Electrolytic) (Electrolytic polishing)  
(Metals--Pickling)

~~PEDOT'YEV, N.P.; VECHESLAVOV, P.M.; OSTROUMOVA, N.M.; ORLIKES, S.Ya.~~

Increasing the durability of gold and silver plated coatings.  
Leg.prom. 17 no.3:43-44 Mr 57. (MIRA 10:4)  
(Gold plating) (Silver plating)

FEDOT'YEV, N.P.

ROTINYAN, A.L.; FEDOT'YEV, N.P.; MISHCHENKOVA, Ye.Ye.

Effect of conditions of electrolysis and electrolyte composition  
on the porosity of nickel platings. Zhur.prikl.khim. 30 no.5:716-723  
My '57. (MIRA 10:10)

(Nickel plating) (Electrolysis)

FEDOT'YEV, N.P.; DMITREHOVA, Z.I.

Examination of the electrolysis of nickel in chloride electrolytes.  
Zhur.prikl.khim. 30 no.2:221-232 F '57. (MLRA 10:5)

1. Leningradskiy tekhnologicheskiy institut imeni Lensoveta.  
(Nickel--Electrometallurgy)  
(Electrolysis)

FEDOT'YEV, N.P.

7-4E2c

160257 (Russian) Dependence of the Anodic Potential of Steel on the Electrolytic Composition During Electrochemical Polishing. Xavlinova. A tondnogo potentsiala stali na svetovye elektrolyty pri elektrokhimicheskem polirovani. N. P. Fedot'yev and S. Ia. Grikke. Zhurnal Tekhnicheskoy Kibernetiki v. 30, No. 1, 1957, p. 103-104.

Formation of salt and oxide layers determines the limits of current, as shown by curves of the anodic potential. The nature of the reflecting ability of steel anode as a function of temperature. Effect of Cr basis on electrochemical polishing

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8  
S. V. GOLUBOV AND N. P. KALININA  
Khim. i Tekhn.

LE2C

Chemical processes of passivation or metal  
surfaces and their  
kinetics

changes of the surface properties  
during the treatment of metal surfaces  
with CrO<sub>3</sub> and Cr<sub>2</sub>O<sub>3</sub> in aqueous media  
and the effect of the degree of anatase formation  
on the passivation properties of the surface  
and the anodic potential changes (cf. following abstr.).  
On the other hand the degree of anataseing of the surface  
remained constant and independent of the CrO<sub>3</sub> used, whereas  
the effective pores of the surface increased from 2 to  
100. (c) One end of a C-steel plate (d = 3 mm) was  
roughened with a n. -100 emery paper, was washed  
and immersed in (b) for 5 min at 70°. The end  
treated as in (a) exhibited strong effects, whereas  
the grain is undisturbed under a microscope, the surface was  
smooth but dull. The surface of the end treated as in (b)  
was smooth and bright; the passivation film prevented  
etching.

I. Bencowitz

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H. L. LIVY, N.P.

27 6

LIFE 2 C

Consumed of surface area and the potential of decarburized  
nickel during electrochemical polishing. N. P. Beck  
and S. Ya. Grinkov. Journal of Electrochemistry,  
1953, p. 105-110. The authors studied the  
consumption of the surface area.

The authors measured the current  
density at the cathode and the anode.

The authors studied the effect of the concentration of the electrolyte  
and the potential of the anode on the consumption of the surface area.

In the first series of experiments, the anode was made of  
electrolyte (III) without Cr<sub>2</sub>O<sub>3</sub> (contg. H<sub>2</sub>P<sub>2</sub>O<sub>7</sub> and H<sub>2</sub>O 20%).  
There was only one section of limiting current. The current  
in the electrolyte (III) was 1.5 A.

In the second series of experiments, the anode contained some Cr<sub>2</sub>O<sub>3</sub>.

for PB  
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"APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000412810

4. Effect of condition of the insect and the  
of the environment on the  
survival of the insect.

11-12

APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000412810C

FEDOT'YEV, N. P.

Distr: 4E3

The effects of current density, temperature, and sulfide concentration on the hydro overvoltage on zinc. 3/7 f  
A. L. Rotinyan, N. P. Fidot'ev, and Sok-Lil'yan (Leningrad Inst. of Technol., Leningrad). Zav. fiz. Khim. 31, 1295-303 (1957).—The H<sup>+</sup> overvoltage in a H<sub>2</sub> atm. was measured by using carefully purified H<sub>2</sub>O, H<sub>2</sub>SO<sub>4</sub>, and Zn in 0.01 N acid solns. at 20, 40, 60, and 80°. At high c.d. of the polarizing current the overvoltage was linearly related to the c.d. but was independent of the acid concn. up to 0.1 N H<sub>2</sub>SO<sub>4</sub>; it was lower at higher acid concns. The values of the angular coeffs. were  $2.3RT/\alpha F$ , where  $\alpha = 0.6$ , and was a const. independent of concn. and temps. The quant. data on acid concn. agreed with the theory of slow-ion discharge when  $i_1 = i_2$ , where  $i_1$  is the strength of the cathode current ( $i_1 = i_1 + i_2 - i_3 - i_4$ , where  $i_1$  was the H<sup>+</sup>-ion discharge current;  $i_1$  the H<sup>+</sup>-atom ionization current;  $i_2$  and  $i_3$  the corresponding values for the metal). When the polarizing c.d. dropped to below a certain value, the overvoltage dropped suddenly, reaching a value where the overvoltage became independent of the c.d. The sudden drop in overvoltage was at higher c.d. the higher the acid concn. and temp., and was explained by the start in the Zn dissolution. The rate of the Zn soln. increased as an exponential function of the H<sub>2</sub>SO<sub>4</sub> activity, as demanded by the slow-ion-discharge theory. The const. of the soln. velocity increased exponentially with temp. The soln. activation energy was 4600 cal./mol. The theoretical slope of the lines was 35-41 v. when  $i_1 = i_2$ , while the exptl. value was 26-30 v., an agreement which was considered satisfactory as a 1st approximation. W. M. Sternberg

Off

*FEDOT'yev N.I.*  
USSR / Physical Chemistry - Electrochemistry.

B-12

Abs Jour : Referat. Zhurnal Khimiya, No.1, 1958, 571.

Author : V.M. Kochegarov, A.L. Rotinyan, N.P. Fedot'yev.

Inst : Lensoviet Institute of Technology, Leningrad.

Title : Cathode Polarization at Alloy Formation. Study of Co-Ni Alloys.

Orig Pub : Tr. Leningr. tekhnol. in-ta im. Lensoveta, 1957, vyp. 40, 112 - 123.

Abstract : The cathode polarization (CP) at the simultaneous and the separate electrolytic precipitation (E) of Co and Ni was studied at various temperatures and various electrolyte concentrations. It is shown that in case of E from a mixed solution, the partial CP curves at Co precipitation shift to the positive side more sharply than in case of Ni precipi-

Card: 1/2

APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R0004128

USSR / Physical Chemistry - Electrochemistry.

B-12

Abs Jour : Referat. Zhurnal Khimiya, No.1, 1958, 571.

Abstract : The simultaneous precipitation of Co and Ni proceeds at temperatures of 20 and 40° more difficultly than the separate one, and depolarization takes place at temperatures of 60 and 70°. It is surmised that depolarization is caused by the formation of a solid solution, and that super-polarization is caused by difficulties in the formation of an overall crystalline lattice. It is shown that the polarization at E of a Co-Ni alloy is determined for both components by the slowing down of the stage of ion discharge; the transfer ratios decrease on the electrolyte concentration and rise together with the temperature.

Card: 2/2

FEDOT'YEV, N.P.  
USSR / Physical Chemistry - Electrochemistry.

Abs Jour : Referat. Zhurnal Khimiya, No.1, 1958, 570.

Author : A.A. Khonikovich, N.P. Fedot'yev.

Inst : Lunsoviet Institute of Technology, Leningrad,

Title : Internal Stresses in Electrolytic Precipitations of Copper.

Orig Pub : Tr. Leningr. tekhnol. in-ta im. Lensoveta, 1957, vyp, 40,  
133 - 142.

Abstract : The influence of an addition of colloid and surface tension lowering substance on the internal stresses (IS) in Cu, microhardness(MH) and the catode potential (CP) was studied. Cu was precipitated from the solution of 250 g per lit of  $CuSO_4 \cdot 5H_2O + 50$  g per lit of  $H_2SO_5$  at  $i = 2$  a per sq.inch and room temperature. The tension IS, MH and CP increase a little, if the dextrin concentration was increased, and

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USSR / Physical Chemistry - Electrochemistry.

B-12

Abs Jour : Referat. Zhurnal Khimiya, No.1, 1958, 570.

Abstract : decrease after that. The dependence of IS on the gelatin (I) concentration passes through 2 maxima; MH rises monotonously with the rise of I concentration; the yield per current does not depend on I concentration. At the electrolyse with reversed current, and at a I concentration under 0.2 g per lit, IS change in the same way, as in case of the forward current, after which they continue to rise instead of to drop (the 2nd maximum disappears). At the addition of thiourea (II) to the electrolyte, tensile IS attain a maximum of 8.1 kg per sq.mm at the concentration of II of 0.025 g per lit, and compressive IS appear at the concentration of II above 0.09 g per lit. MH rises monotonously with the rise of the concentration of II. The maximum of CP is at the concentration of II of 0.025 g per lit. Additions of Seignette's salt (III) (0.2 g per lit) alter the sign of IS in Cu; MH rises monotonously with the III

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USSR/ Physical Chemistry - Electrochemistry.

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Abs Jour : Referat. Zhurnal Khimiya, No.1, 1958, 570.

Abstract : concentration. When the current was reversed, the magnitude of IS is less, but the dependence on the concentration of the III addition remains. CP rises sharply at the addition of III. The change of the sign of IS in Cu at the rise of the concentration of II and III is explained by the inclusion of the addition into the electrolytic precipitate.

Card: 3/3

F107 YE V. N.P.

USSR/Physical Chemistry - Electrochemistry.

B-12

Abs Jour: Referat. Zhurnal Khimiya, No 3, 1958, 7300.

Author : N.N. Bibikov, N.P. Fedot'yev.

Inst : Leningrad Institute of Technology, Leningrad.

Title : Metal Deposition by Current of Varying Polarity.

Orig Pub: Tr. Leningr. tekhnol. in-ta im. Lensoveta, 1957, vyp. 40,  
143-154.

**Abstract:** The parameter influence of currents of varying polarity (VP) on the upper limit of the working current density  $i$ , diffusing capacity and deposit properties was studied at the electrical precipitation of Cu from an acid electrolyte, of Zn from an acid and a zincate electrolytes, and Ni from a sulfate electrolyte. In the cases of processes proceeding with concentrated polarity,  $i$  increases with the duration of the period of the current direction exchange and with the ratio between the cathode and anode pulses  $t_c/t_a$  in close relation with the equation

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USSR/Physical Chemistry, Electrochemistry.

APPROVED FOR RELEASE: Monday, July 31, 2000 CIA-RDP86-00513R000412810  
Abs Jour: Referat. Zhurnal Khimiya, No 3, 1958, 7300.

deduced on the basis of diffusion kinetics regularities. This equation is not applicable to a process with prevailing electrochemical polarization (nickel plating). Low temperature, increased anode  $i$  and a considerable duration of the anode pulse contribute to the formation of a red powder-like Cu deposit. It is assumed that the cause of the formation of a spongy Zn deposit in the zincate solution at the electrolysis with CVP is the formation of little stable colloid  $Zn(OH)_2$  forms in the layer adjacent to the anode. In the authors' opinion, the cause of property improvement of electrolytic deposits at the CVP electrolysis in processes proceeding with concentration polarization is not passivation (RZhKhim, 1956, 489), but activation of the electrode surface during the time of the anode polarization and the application of increased  $i$ .

Card : 2/2

-2-

SOV/137-58-9-19598

Translation from: Referativnyy zhurnal, Metallurgiya, 1958, Nr 9, p 210 (USSR)

AUTHORS: Fedot'yev, N.P., Grilikhes, S.Ya., Foroponova, N.L.,  
~~Yu-Chen-Dya, Ventsel', I.~~

TITLE: Ornamental Finishing of Aluminum (Dekorativnaya otdelka  
alyuminiya)

PERIODICAL: Tr. Leningr. tekhnol. in-ta im. Lensoveta, 1957, Nr 43,  
pp 38-42

ABSTRACT: A method for ornamental finishing of Al by means of its electrochemical oxidation followed by adsorption coloring of the oxide film is described. The operations of the industrial process of coloring Al golden are examined. The importance of conducting the chemical and electrochemical polishing of the metal before the oxidation and the correct selection of the coloring agents is emphasized. The compositions of solutions for the chemical and electrochemical polishing, the working conditions, and the comparative characteristics of the operation are adduced. Mixtures of alizarin red and mordant true yellow is recommended for the coloring. Depending upon the ratio of their concentrations in the solution it is possible to tint the oxide films the color of pure gold and of its alloys with Cu and Ag. R.S.  
1. Aluminum--Processing 2. Aluminum--Oxidation 3. Aluminum--Color  
4. Copper--Applications 5. Silver--Applications

Card 1/1

VYACHESLAVOV, Petr Mikhaylovich, dots., kand. khim. nauk; FEDOT'YEV, N.P., prof., doktor khim. nauk, ratsenzent; GRILIKHES, S.Ya., kand. tekhn. nauk, red.; YAMPOL'SKIY, A.M., inzh., red.; SIMONOVSKIY, N.Z., red. izd-va; SOKOLOVA, L.V., tekhn. red.

[Alloy plating] Gal'vanicheskie pokrytiia splavami. Moskva, Gos. nauchno-tekhn. izd-vo mashinostroit. lit-ry, 1958. 37 p. (Bibliotekha gal'vanotekhnika, no.7). (MIRA 11:9)  
(Electroplating)

FEDOT'YEV, M.P.; POZIN, Yu.M.

Influence of the surface active substances on the mechanical  
properties of electrolytic deposits. Zhur.prikl. khim. 31 no.3:  
419-424 Mr '58. (MIRA 11:4)  
(Surface active agents) (Electroplating)

FEDOT'YEV, N.P.; VARYPAYEV, V.N.

Behavior of nitrate ion on Pt anode. Zhur. prikl.khim. 31 no.3:  
434-440 Mr '58. (MIRA 11:4)  
(Platinum) (Nitrates)

FEDOT'YEV, N.P.; KOSHA-SHOMODI, I.

Solubility rate of the oxide film on aluminum. Zhur.prikl. khim.  
31 no.3:497-500 Mr '58. (MIRA 11:4)  
(Aluminum oxides) (Solubility)

5(4)

SOV/76-32-11-8/32

AUTHORS: Li Un Sok, Rotinyan, A. L., Fedot'yev, N. P.

TITLE: On the Problem of the Overvoltage in the Separation of Hydrogen on Zinc (K voprosu o perenapryazhenii pri vydelenii vodoroza na tsinke)

PERIODICAL: Zhurnal fizicheskoy khimii, 1958, Vol 32, Nr 11, pp 2514-2517  
(USSR)

ABSTRACT: It was already shown (Ref 1) that diagrams of the overvoltage of hydrogen on zinc consist of three parts. At low current densities the polarization curve takes a course parallel to the abscissa, then a rather steep increase of the overvoltage follows, and finally a part that exactly corresponds to the table equation. Experiments carried out with chemically pure zinc at 20°C in 0.05 N sulfuric acid experimentally proved the assumption that at low current densities (Fig 1) the current of the spontaneous decomposition of the zinc cathode determines the course of the overvoltage curve. Investigations at current densities of up to 0.7 Ampere/cm<sup>2</sup> showed that in the case of sufficiently acid electrolytes (sulfuric acid above 1.0 N) the table equation with a theoretical curve inclination of

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SOV/76-32-11-8/32

On the Problem of the Overvoltage in the Separation of Hydrogen on Zinc

2.3 RT/0.5 F may be used. The size of the true surface exerts a considerable influence on the overvoltage, as it was shown by an anodically polished zinc of the type Ts-Q (Fig 2). The activation energy of the discharge of the hydrogen ions at the equilibrium potential is calculated according to an equation (Refs 2,3) (17.93 kcal/gram molecule). The values of the current exchange of hydrogen on the zinc electrode were calculated (Table 1) and the function of  $\lg i$  versus  $\frac{1}{T}$  was represented (Fig 3). There are 3 figures, 2 tables, and 3 Soviet references.

ASSOCIATION: Tekhnologicheskiy institut im. Lensoveta, Leningrad  
(Technological Institute imeni Lensoveta, Leningrad)

SUBMITTED: April 26, 1957

Card 2/2

VARYPAYEV, V.N.; FEDOT'YEV, N.P.

Study of electrodeposition of lead dioxide. Trudy LTI no.46:103-  
112 '58. (MIRA 14:4)

(Lead oxide)

FEDOT'YEV, N.P.; POZIN, Yu.M.

Effect of 2,6- and 2,7-naphthalenedisulfonic acid on the properties  
of electrolytic nickel. Trudy LTI no.46:162-169 '58. (MIRA 14:4)  
(Nickel plating) (Naphthalenedisulfonic acid)

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S/081/60/000/J19/002/012  
A006/A001

Translation from: Referativnyy zhurnal, Khimiya, 1960, No. 19, p. 338, # 78027

AUTHORS: Fedot'yev, N. P., Vyacheslavov, P. M., Luzan, M. D.

TITLE: Electrochemical Deposition of High-Hardness Silver Coatings

PERIODICAL: Tr. Leningr. tekhnol. in-ta im. Lensoveta, 1959, No. 53, pp. 54-63

TEXT: The effect of admixtures, such as  $K_2Ni(CN)_4$  and  $K_3Co(CN)_6$ , and of current pulsation on the hardness and wear resistance of Ag coatings was studied on an electrolyte of the following composition (in g/l):  $Ag_{met}$  26,  $KCN_{free}$  20,  $K_2CO_3$  30 at  $T = 20 \pm 0.5^\circ C$ . At  $D_{cath} = 0.2 - 0.3 \text{ amp/dm}^2$  an increase in Ni concentration from 0.5 to 14 g/l causes higher microhardness of the deposit, raising from 90 to 120 kg/mm<sup>2</sup>; this is explained by the formation of a solid Ag/Ni solution. At  $D_{cath} = 0.5 - 1.5 \text{ amp/dm}^2$ , microhardness begins to decrease which is explained by the joint discharge of hydrogen ions; as a result a loose deposit with a reduced hardness is formed. A decrease in the Ag concentration in the electrolyte at  $D_{cath} = 1 \text{ amp/dm}^2$  entails a reduction in hardness of the deposit. This is connected with the drop of current efficiency and the formation

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S/081/607000/019/002/012  
A006/A001

### Electrochemical Deposition of High-Hardness Silver Coatings

of a loose deposit. At a thickness of the deposit of  $< 50\mu$ , hardness decreases due to the coarsening of the crystal size. A higher KCN content raised from 5 to 100 g/l or  $K_2CO_3$  from 10 to 100 g/l, causes a slight decrease in the hardness of Ag coatings. When 0.2 - 0.8 g/l Co is added to the electrolyte, the same regularities are observed as by the addition of Ni. However, Co does not enter the deposit and its effect is explained by adsorption on the electrode surface of stable  $Co(CN)_6^{3-}$  complexes, which causes a reduced size of the deposit grains. Investigations with pulsating current showed that the latter raises microhardness by 15 - 20%. It is established that Ni admixtures shift the polarization curve toward the side of more negative values by 0.01 v and admixtures of Co by 0.4 v. All the curves have inflection points at  $D_{cath} = 1.1 - 1.2 \text{ amp/dm}^2$ , which corresponds to the onset of hydrogen separation. The following composition of silver-plating electrolyte is recommended (in g/l): Ag 26 - 30; Co 0.8 - 1 (or Ni 0.4 - 0.5),  $KCN_{free}$  15 - 25;  $K_2CO_3$  20 - 40;  $D_{cath} = 0.8 - 1 \text{ amp/dm}^2$ ;  $D_{anode} = 0.4 - 0.5 \text{ amp/dm}^2$ , temperature  $18 - 25^\circ C$ , current efficiency on the cathode - 95%. In this case the microhardness of Ag coatings is 1.4 - 1.5 times higher than that produced from an electrolyte without Ni or Co admixtures.

R. Bek.

Translator's note: This is the full translation of the original Russian abstract.

Card 2/2

ALABYSHEV, A.F.; GRACHEV, K.Ya.; ZARETSKIY, S.A.; LANTRATOV, M.F.;  
FEDOT'YEV, N.P., prof., retsenzant; KHAIN, P.O., inzh., retsen-  
zant; MORACHEVSKIY, A.O., red.; ERLIKH, Ye.Ya., tekhn.red.

[Sodium and potassium; their preparation, properties, and uses]  
Natrii i kalii; poluchenie, svoistva, primenie. Pod red. A.F.  
Alabyshova. Leningrad, Gos.nauchno-tekhn.izd-vo khim.lit-ry,  
1959. 390 p.  
(Sodium) (Potassium) (MIRA 13:3)

28 (5)

AUTHORS: Fedot'yev, N. P., Vyacheslavov, P. M., SOV/32-25-6-32/53  
Yudilevich, S. R.

TITLE: Measurement of the Porosity of Chromium Coatings According  
to the Method of Mercury Compression (Izmereniye poristosti  
khromovykh pokrytiy metodom v davlivaniya rtuti)

PERIODICAL: Zavodskaya Laboratoriya, 1959, Vol 25, Nr 6, pp 739-740 (USSR)

ABSTRACT: The porosity of chromium coatings was in the present case  
investigated by the method of mercury compression by means  
of a pore gauge (Ref 3). This method permits the determination  
of the volume of pores with a radius of from 350000 to  
several Ångström. The pore measuring device is a massive steel  
cylinder into which the glass dilatometer with the sample is  
put. The dilatometer is filled with mercury, next the  
cylinder is exposed to pressure (the pore measuring device  
PA-5 allows a pressure of 5000 kg/cm<sup>2</sup>). Mercury penetrates  
into the pores of the sample under pressure and the change in  
volume in the dilatometer is determined by means of the  
variation of the electric resistance of a calibrated platinum  
wire. Cylinders of steel St. 2, electrolytically coated with

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Measurement of the Porosity of Chromium Coatings  
According to the Method of Mercury Compression

SOV/32-25-6-32/53

chromium are used as samples. Before the actual measurement a blank measurement is made on not chromed samples. The measurements carried out by V. F. Karel'skaya (Table 1) show that the maximum operational pressure necessary for the filling of the pores with mercury does not exceed 400 kg/cm<sup>2</sup>. A change in electrolysis temperature of from 36 to 66° leads to a reduction of the volume of pores. The latter was also found by other methods (Table 2). There are 2 tables and 4 Soviet references.

ASSOCIATION: Leningradskiy tekhnologicheskiy institut im. Lensoveta  
(Leningrad Technological Institute imeni Lensoveta)

Card 2/2

5(2, 4)

SOV/80-32-5-44/52

AUTHORS: Fedot'ev, N.P., Vyacheslavov, P.M., Kruglova, Ye.G., Grilikhes, S.Ya.

TITLE: The Corrosion-Resistance of Some Galvanic Alloys Under Tropical-Like Conditions

PERIODICAL: Zhurnal prikladnoy khimii, 1959, Vol 32, Nr 5, pp 1165-1167 (USSR)

ABSTRACT: Binary and ternary alloys are used for preparing protective coating on metals by the galvanic method. The coatings were tested in a heat and moisture chamber imitating tropical conditions. Zinc and zinc-tin coatings were passivated by a mixture consisting of 3 g/l sodium dichromate, 10 g/l caustic soda, 5 g/l OP-10 (polyethyleneglycolic ether). The temperature of the solution was 90 - 95°C, the duration 5 - 10 sec. The coatings were applied to carbon steel St3. The corrosion-resistance decreases in the following order: passivated zinc-cadmium alloy (83% Cd), passivated cadmium, passivated tin-zinc alloy (20% Zn), passivated tin-cadmium alloy (60 - 40% Cd), copper-tin alloy (40 - 75% Sn), copper (38 - 78%)-tin (18 - 52%)-zinc (3 - 10%) alloy, copper (37 - 53%)-tin (27 - 35%)-cadmium (9 - 26%) alloy non-passivated zinc and cadmium.

Card 1/2

The Corrosion-Resistance of Some Galvanic Alloys Under Tropical-Like Conditions  
SOV/80-32-5-44/52

There are 7 references, 4 of which are Soviet, 2 English and 1 German.

SUBMITTED: September 19, 1958

Card 2/2

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75669  
SOV/80-32-10-18/51

AUTHORS: Fedot'yev, N. P., Vyacheslavov, P. M., Kruglova, Ye. G.,  
Andreyeva, G. P.

TITLE: The Technique of Electrochemical Deposition of Cobalt-Tungsten Alloy and Its Properties

PERIODICAL: Zhurnal prikladnoy khimii, 1959, Vol 32, Nr 10, pp 2235-2242 (USSR)

ABSTRACT: The authors' studies showed that the electroplating with Co-W alloys proceeded much better in an electrolyte composed of W, Co,  $(\text{NH}_4)_2\text{SO}_4$ , and 25% solution of  $\text{NH}_4\text{OH}$  than in electrolytes based on citric acid and potassium sodium tartrate recommended by other investigators. The composition of the deposit depended chiefly on the ratio of the concentration of component metals in the electrolyte. The tungsten content in the deposit increased with increasing W/Co ratio, and the yield based on current decreased. The tungsten content in the deposit increased with increasing concentration of  $(\text{NH}_4)_2\text{SO}_4$  and

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The Technique of Electrochemical  
Deposition of Cobalt-Tungsten  
Alloy and Its Properties

75669  
SOV/80-32-10-18/51

the quality of the deposit improved. The value of the  $\text{NH}_4\text{OH}$  concentration did not affect the composition but only the quality of the deposit, which became darker and finally black at a concentration of 140 g/l. The same effect was shown by NaOH. It was also found that the tungsten content in the deposit increased with increasing current density. The optimal conditions for depositing Co-W alloy with 35% W content are: electrolyte composition, W 12 g/l; Co 4 g/l;  $(\text{NH}_4)_2\text{SO}_4$  250 to 300 g/l; 25%  $\text{NH}_4\text{OH}$  solution 30 to 40 g/l; NaOH 10 g/l; current density 8 to 12 amp/dm<sup>2</sup>; temperature 50 to 60°; anodes: platinum or tungsten. The hardness of the deposit can be increased almost twofold by a heat treatment at 600° for 1 hr. The hardness was thus raised from 500-700 kg/mm<sup>2</sup> to a maximum of about 1,000 kg/mm<sup>2</sup>. Abrasion resistance of Co-W deposit on nickel was considerably higher than that of silver deposit on nickel. A very high abrasion resistance was shown by Co-W

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